



CULTEFACIL
MOTORTEIL

2025/26 Yamaha Ténéré 700

(2025 + for European models, 2026+ for North American models)

ASSEMBLY GUIDE | UPPER CRASH BARS

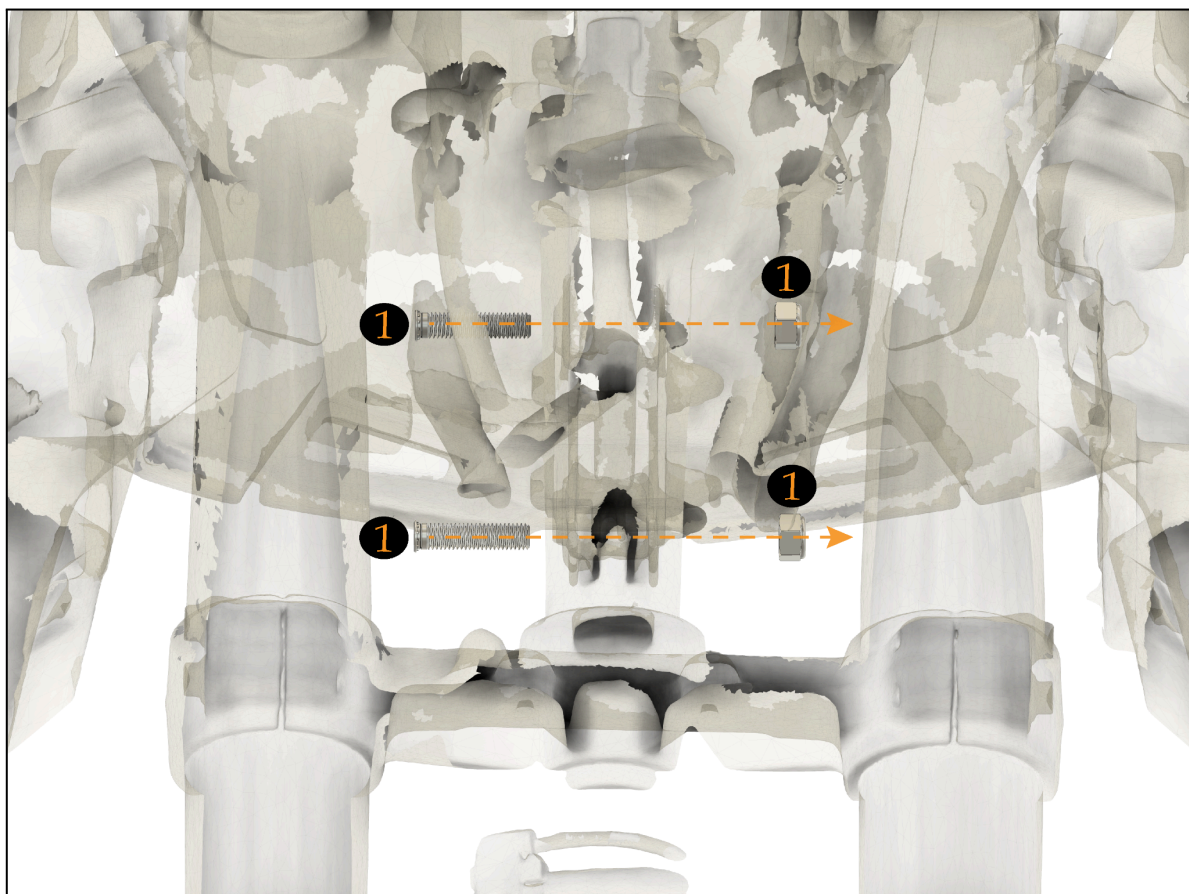
Tools Required

- ☐ Ratchet + Extension
- ☐ 5mm Allen Key *(for M6 hardware)*
- ☐ 6mm Allen Key / Hex Socket *(for M8 hardware)*
- ☐ 10mm Wrench/Spanner *(for M6 nyloc nuts)*
- ☐ 13mm Wrench or Hex Socket *(for M8 nuts)*
- ☐ Torque Wrench *(recommended)*
- ☐ Blue Loctite *(recommended)*

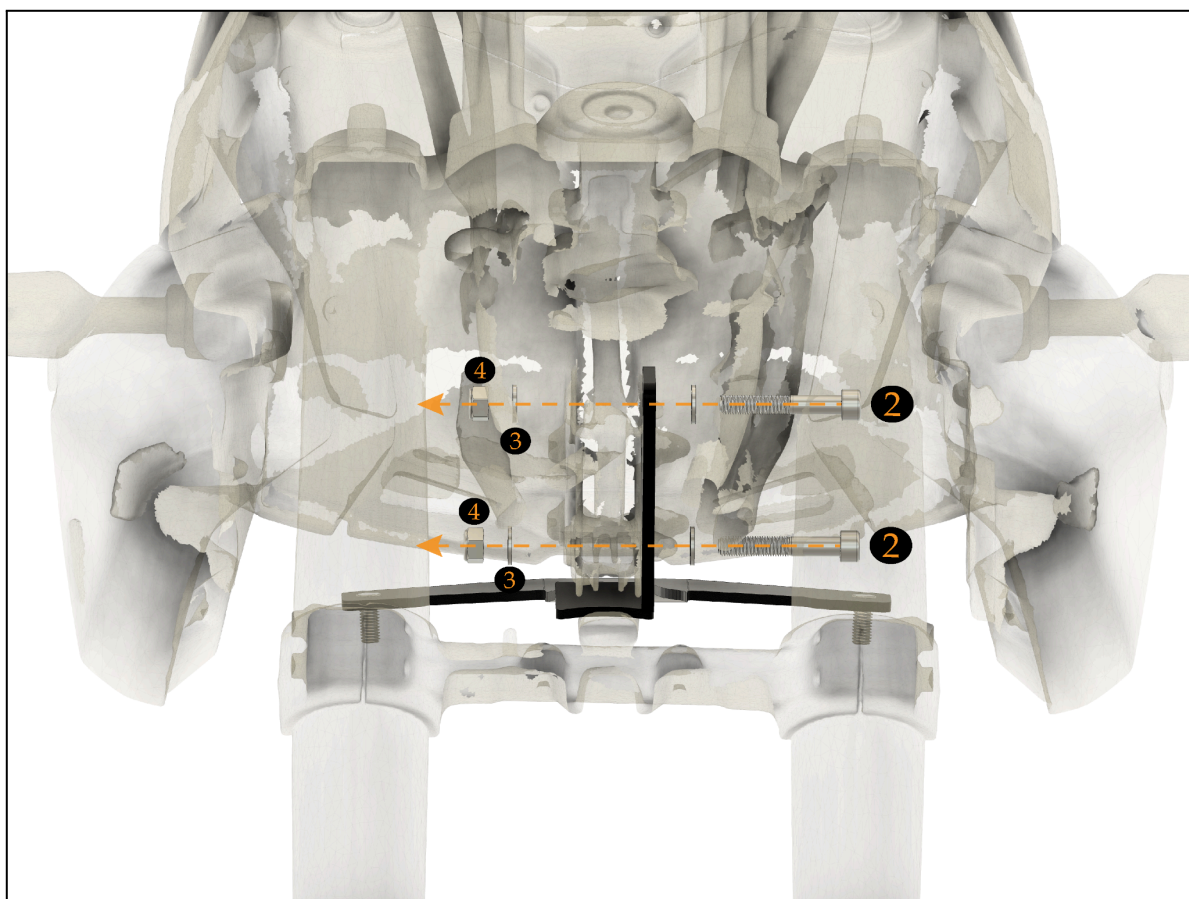
Number	QTY	Specifications	Torque (NM)
<u>1</u>	4	OEM Hardware	-
<u>2</u>	2	M8 x 45mm Allen Head	*
<u>3</u>	6	M8 Washer	-
<u>4</u>	4	M8 Nyloc Nut	-
<u>5</u>	8	M6 x 25mm Allen Bolt	8
<u>6</u>	8	M6 Nyloc Nut	-

* PLEASE REFER TO THE OWNER'S (OR SERVICE) MANUAL FOR **OEM** TORQUE SPECIFICATIONS.*

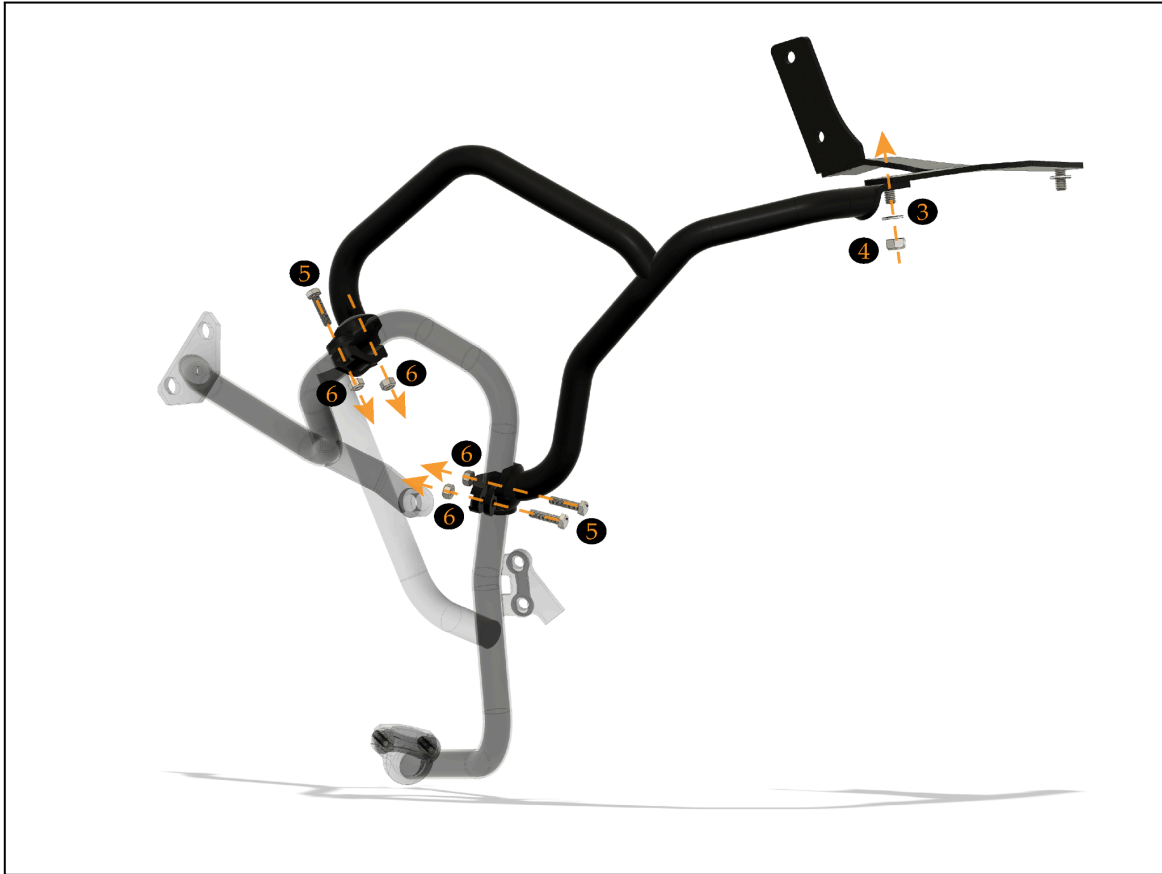
STEP 1 (Remove OEM Head Stem Hardware) :



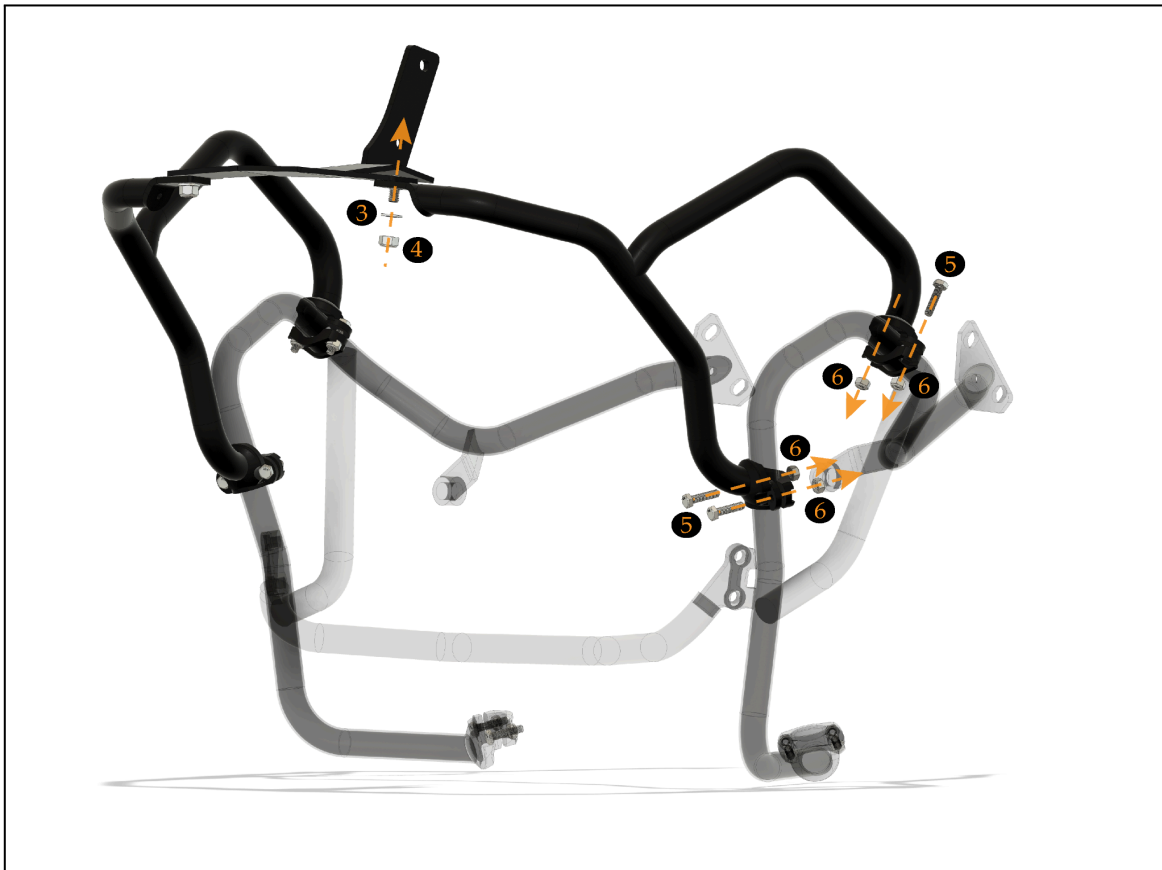
STEP 2 (Install Head Stem Bracket) :



STEP 3 (Right Side - Upper Crash Bar Installation) :



STEP 4 (Left Side - Upper Crash Bar Installation) :



* Torque Disclaimer *

Torque specs provided by Outback Motortek are for guidance only and may reference OEM data. Incorrect torque application from miscalibrated or improperly stored torque wrenches (which can drift by up to 20% within 12 months) may cause broken studs or mounting failures. Always return torque wrenches to 0 ft-lbs when storing, and use blue Loctite (medium strength) on all fasteners to help prevent loosening. Outback Motortek is not responsible for damage or failures caused by mis-torquing or improper installation.